



# Cyanoacrylate Adhesive Bonding

## What we bond: TECH DATA

Stick Fast cyanoacrylates are formulated as a surface-insensitive instant adhesive. It is used for applications that require exceptionally fast cure speeds on difficult to bond surfaces, acidic surfaces, wood, PVC, substrates that contain plasticizers, certain types of EPDM, etc. Stick Fast cyanoacrylates are excellent for almost all other basic materials.

### What We Bond:

- ABS
- ACRYLIC
- ALUMINUM
- BAKELITE
- BRASS
- CHLOROPRENE
- CHROME
- COPPER
- FABRICS
- FIBERGLASS
- GLASS
- LATEX
- LEATHER
- NATURAL RUBBER
- NEOPRENE
- NITRIL
- NYLON
- PHENOLIC
- POLYCARBONATE
- POLYESTER
- POLYSTYRENE
- PORCELAIN
- PVC
- SBR
- STAINLESS STEEL
- VELOX
- WOOD
- AND MANY OTHERS

Stick Fast Series	Base	Color	Gap Fill	Viscosity CPS	Strength PSI	Temp Range	Approximate Set Time*	Mil Spec A46050C
Thin	Ethyl	Clear	.002	5	2800/4200	-65 to 200F	3 to 12 sec	Type II, Class 1
Medium	Ethyl	Clear	.008	500	2800/4200	-65 to 200F	8 to 15 sec	Type II Class 3
Thick	Ethyl	Clear	.010	2000	2800/4200	-65 to 200F	10 to 30 sec	Type II Class 3
Flexible	Ethyl	Clear	.012	500	2800/4200	-65 to 200F	8 to 30 sec	Type II Class 3
Gel	Ethyl	Clear	.050	Gel	2800/4200	-65 to 200F	15 to 40 sec	Type II Class 3

Accelerator	Acetone Heptane	Clear		3	Use for all Stick Fast™ CA Adhesives			
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\*“Set Times” are dependant on the surface Ph levels and thickness of CA application: “more CA is not always better”